



Finding Your Drill

All DURA-HOG drills begin with the letter "D"

The second set of numbers refer to the drill diameter (in inches)
FOR EXAMPLE :

- 094 = 0.937 dia.
- 131 = 1.312 dia.
- 225 = 2.250 dia.

DR15-131

The second letter indicates shank style

- R = Rear Entry (lower overhang)
- S = Side and Rear Entry
- M = 'Mori Seiki' Style Shank*
- B = CNC Mills (only on 2:1 drills)

The first set of numbers represent the shank diameter (in inches)

- 10 = 1.000 dia. (DB series only)
- 12 = 1.250 dia.
- 15 = 1.500 dia.
- 17 = 1.750 dia.

Follow these **3 EASY STEPS** to find the order number for the drill you need.

1

Select the Coolant Style

Turn to the page with the letter R, S, M or B for the coolant style needed.

R

Rear Entry With Low Overhang Coolant Style

S

Side & Rear Entry Coolant Style

M

Mori Seiki* Coolant Style

B

Stub 2:1 Drills For CNC Vertical & Horizontal Machine Centers

2

Select the Drill Diameter

Find the desired drill diameter in the first column labeled DRILL DIAMETER.

3

Select the Shank Diameter

Move across to the right and locate the DURA-HOG order number in the column under the shank diameter preferred.

*Mori Seiki is a registered name of Mori Seiki Co. Ltd.