



DRILL DIAMETER	SHANK DIAMETER			LENGTH	DEPTH	CARBIDE INSERTS	INSERT SCREWS	TORX® WRENCH
	1.250	1.500	1.750					
0.937	DS12-094	DS15-094	DS17-094	3.40	2.37	(2) 8 mm I.C. Trigon Inserts	M2.5x0.45	T-7
0.984	DS12-098	DS15-098	DS17-098	3.52	2.49			
1.000	DS12-100	DS15-100	DS17-100	3.58	2.55			
1.031	DS12-103	DS15-103	DS17-103	3.66	2.63			
1.062	DS12-106	DS15-106	DS17-106	3.75	2.72			
1.125	DS12-112	DS15-112	DS17-112	3.93	2.90			
1.187	DS12-119	DS15-119	DS17-119	4.10	3.07	(2) 10 mm I.C. Trigon Inserts	M3.5x0.6	T-10
1.218	DS12-122	DS15-122	DS17-122	4.19	3.16			
1.250	DS12-125	DS15-125	DS17-125	4.28	3.25			
1.281	DS12-128	DS15-128	DS17-128	4.36	3.33			
1.312	DS12-131	DS15-131	DS17-131	4.45	3.42			
1.375	DS12-137	DS15-137	DS17-137	4.77	3.60			
1.437	DS12-144	DS15-144	DS17-144	4.94	3.77			
1.468	DS12-147	DS15-147	DS17-147	5.03	3.86			
1.500	DS12-150	DS15-150	DS17-150	5.12	3.95			
1.562	DS12-156	DS15-156	DS17-156	5.29	4.12			
1.625	DS12-162	DS15-162	DS17-162	5.47	4.30			
1.687	DS12-169	DS15-169	DS17-169	5.64	4.47			
1.750	DS12-175	DS15-175	DS17-175	5.82	4.65			
1.812		DS15-181	DS17-181	5.99	4.82	(2) 12 mm I.C. Trigon Inserts	M4.5x0.75	T-15
1.875		DS15-187	DS17-187	6.17	5.00			
1.937		DS15-194	DS17-194	6.34	5.17			
2.000		DS15-200	DS17-200	6.52	5.35			
2.125		DS15-212	DS17-212	6.52	5.35	(2) 15 mm I.C. Trigon Inserts	M4.5x0.75	T-15
2.250		DS15-225	DS17-225	6.52	5.35			
2.375		DS15-237	DS17-237	6.52	5.35			
2.500		DS15-250	DS17-250	6.52	5.35			

(1) TORX wrench and (4) insert screws included with drill. Inserts sold separately.

\*TORX is a registered trademark of the Camcar Division of Textron, Inc.