
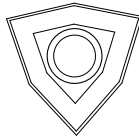
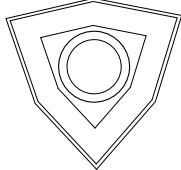


**INSERTS**

Drill Diameter Range		0.937 thru 1.125 Diameter Drills	1.187 thru 1.750 Diameter Drills	1.812 thru 2.000 Diameter Drills	2.125 thru 2.500 Diameter Drills
INSERT SIZE (I.C.)		 8 mm	 10 mm	 12 mm	 15 mm
INSERT ORDER NO.		WCMX-080304	WCMX-100304	WCMX-120404	WCMX-150504
GRADE	UNCOATED	P40	P40	P40	P40
	TITANIUM NITRIDE COATED	TiN	TiN	TiN	TiN

Inserts sold in packs of 10. When ordering inserts, specify order number and grade.

COMPONENTS

Drill Diameter Range		0.937 thru 1.125 Diameter Drills	1.187 thru 1.750 Diameter Drills	1.812 thru 2.000 Diameter Drills	2.125 thru 2.500 Diameter Drills
INSERT SCREWS		M2.5 x 0.45	M3.5 x 0.6	M4.5 x 0.75	M4.5 x 0.75
TORX® WRENCH		T-7	T-10	T-15	T-15

TORX is a registered trademark of the Camcar Division of Textron, Inc.

Insert screws sold in packs of 5. Wrenches are sold individually.

Safety Notes

Drilling with a carbide insert drill, like any machining operation, can be dangerous if care and the proper precautions are not used.

CAUTION ! Drilling through a rotating part produces a dangerous slug that can be ejected through a rotating part produces a dangerous slug that can be ejected with tremendous force. Use proper machine guards to avoid injury.

WARNING ! Carbide inserts may chip or fragment in use. Use machine guards, protective clothing, and safety glasses to prevent burns or other injury to body or eyes from flying particles or chips.